

APPENDIX E-7

PPL DESIGN CRITERIA AND SAFETY PRACTICES

The National Electrical Safety Code (NESC) is a set of rules to safeguard people during the installation, operation, and maintenance of electric power lines. The NESC contains the basic provisions considered necessary for the safety of employees and the public. Although it is not intended as a design specification, its provisions establish minimum design requirements. PPL Electric Utilities Corp. (PPL) has developed design specifications and safety rules which meet or surpass all requirements specified by the NESC.

Engineering Design Criteria and Parameters

The NESC includes loading requirements and clearances for the design, construction, and operation of power lines. The "loads" on conductors and supporting structures are the mechanical forces that develop from the weight of the conductors, the weight of ice on the conductors, plus wind pressure on the conductors and supporting structures. Loading requirements are the loads on the conductors and structures that are anticipated assuming certain ice and wind conditions. Loading requirements always contain "safety factors" to allow for unknown or unanticipated contingencies. The clearances and loading requirements contained in the NESC were developed to ensure public safety and welfare.

PPL transmission line design standards meet or surpass the NESC standards. For example, the relative order of grades of construction for conductors and supporting structures is B, C, and N; Grade B being the highest. According to the NESC standards, construction Grades B, C, or N may be used for transmission lines (except at crossings of railroad tracks and limited access highways where Grade B construction is specified). However, PPL designs all of its transmission lines for Grade B construction. The use of Grade B design and construction specifies enhancements such as larger-minimum crossarm dimensions, larger-minimum conductor size, and increased safety factors.

Another example is the design parameters utilized to account for ice and wind loadings on the overhead ground wire (OHGW) and power conductors. The NESC standard ice and wind design magnitudes for the PPL territory are 0.5 inch thickness of radial ice combined with four pounds per square foot horizontal wind pressure (equivalent to 40-mile per hour wind velocity). The conductor sags and tensions used in line designs are the result of various ice and wind combinations, depending on the elevation at the line location and line design voltage. The conductor sags and tensions used in the design of all PPL transmission lines are at least 0.5-inch ice combined with eight pounds wind pressure (equivalent to 57 miles per hour wind velocity). This means that PPL lines are designed to operate safely and reliably during inclement weather even more severe than assumed by the NESC. In addition, PPL transmission lines are designed with more clearance to the ground than required by the NESC. The tables below compare PPL and NESC ground clearances for lines of various voltages.

138 kV

<u>Surface Underneath Conductors</u>	<u>Vertical Clearance to Ground</u>	
	<u>NESC Standard</u>	<u>PPL Design</u>
Roads, streets, alleys	21 Ft.	30 Ft.
Other land traversed by vehicles (such as cultivated field, forest, etc.)	21 Ft.	30 Ft.
Spaces accessible to pedestrians only	17 Ft.	30 Ft.
Railroad tracks	31 Ft.	35 Ft.

230 kV

<u>Surface Underneath Conductors</u>	<u>Vertical Clearance to Ground</u>	
	<u>NESC Standard</u>	<u>PPL Design</u>
Roads, streets, alleys	23 Ft.	32 Ft.
Other land traversed by vehicles (such as cultivated field, forest, etc.)	23 Ft.	32 Ft.
Spaces accessible to pedestrians only	19 Ft.	32 Ft.
Railroad tracks	31 Ft.	36 Ft.

500 kV

<u>Surface Underneath Conductors</u>	<u>Vertical Clearance to Ground</u>	
	<u>NESC Standard</u>	<u>PPL Design</u>
Roads, streets, alleys	28 Ft.	53 Ft.
Other land traversed by vehicles (such as cultivated field, forest, etc.)	28 Ft.	53 Ft.
Spaces accessible to pedestrians only	24 Ft.	53 Ft.
Railroad tracks	38 Ft.	53 Ft.

A relay protection system is used to protect the public safety and welfare as well as equipment and the transmission system. Relay protection is installed for all transmission lines to automatically de-energize the line in the unlikely event that the line or supporting structure fails and the line contacts the ground.

Periodic Maintenance Program on All Transmission Lines

To ensure continued public safety and integrity of service, a periodic maintenance and inspection program is implemented for every transmission line. The program is administered through the use of helicopter patrols, with supplemental foot and structure

climbing patrols. A number of helicopter patrols are performed on all lines annually. The two-man helicopter crew flies parallel, to the left, and above the line so that the observer can look for signs of line damage or deterioration and observe clearances between vegetation and conductors. The observations are included in a report that is forwarded to the appropriate department for corrective action.

Foot and structure climbing patrol programs for a transmission line begin approximately three to five years after the line is energized, unless a helicopter patrol reports a need for earlier action. The frequency of foot patrols varies from once every year to once every several years depending on line type and age.

An assigned foot patroller checks right-of-way conditions, including access roads, bridges, pole washouts, tower footers, vegetation height and clearance to conductors, pole and tower deterioration and, with the use of binoculars, insulators, and condition of hardware. Identified problems are included in a report that is forwarded to the appropriate department for corrective action.

A scheduled line outage is required to perform an overhead patrol because of "hands-on" inspection of hardware. Overhead patrols are conducted on a schedule determined by line age, operating record, and observed general condition. The necessary repairs are also done during the inspection outage.

Personnel Safety Rules

The following are a few of the PPL safety rules that demonstrate the Company's concern for employee safety:

- Work procedures have been developed to allow work to be performed on energized facilities in a safe manner. When lines or apparatus are removed from service to be worked on, the Energy Control Process system is applied. This system provides that a red tag must be physically placed on the control handle of the de-energized equipment. The red tag may be removed only after proper authorization to energize the equipment. Various other tags are used for limited operations and informational purposes.

Employees will not apply or remove a tag or change the status of tagged equipment unless authorized.

- Temporary safety grounds are used on de-energized facilities for employee safety during maintenance, construction, or reconstruction work. Safety grounds are wires connecting the de-energized facility to an electrical ground. If the facility should be energized, the safety grounds will divert the current directly to ground and reduce the likelihood of personal injury. The conductor size and attachment clamps of temporary safety grounds must be capable of conducting anticipated fault currents. Rubber gloves, rubber sleeves, and additional rubber protective equipment are used as required when applying or removing temporary safety grounds to or from the lines or apparatus to be grounded. An approved nonconductive working stick of sufficient length to allow workers to maintain the following required minimum clearances is used to test that the line has been de-energized and to apply temporary safety grounds:

<u>Voltage-kV</u>	<u>Minimum Clearance</u>
138	3'-7"
230	5'-3"
500	11'-3"

Before applying grounds, a test is done to confirm that the line is de-energized. The voltage test device is checked before and after use to assure reliability. When ground pins are used to establish proper ground points, they are driven to a depth of not less than four feet as near vertical as possible.

- Poles or structures are inspected and examined for structural integrity before climbing. If there is any reason to believe that a pole is unsafe, it is stabilized before work is performed. Appropriate safety gear in the form of body belts, safety straps, hard hats, gloves, etc., is worn by linemen during line work activity.