

Before the
Pennsylvania Public Utility Commission

**ALLENTOWN-SIEGFRIED #1 & #2 138 kV
LINE AND EAST ALLENTOWN #1 & #2
138 kV TAP REBUILD**

ATTACHMENTS IN SUPPORT OF THE
Letter of Notification

Application Docket No. _____

Submitted by: PPL Electric Utilities Corporation

SUMMARY

A Letter of Notification is being submitted by PPL Electric Utilities Corporation ("PPL Electric") pursuant to the Pennsylvania Public Utility Commission's ("Commission") regulations at 52 Pa. Code §§ 57.71 through 57.77 for approval to reconstruct approximately 680 feet of the Allentown – Siegfried #1 & #2 138 kV Transmission Line, and approximately 1220 feet of the East Allentown #1 & #2 138 kV Tap Line, located in the City of Allentown, Lehigh County, Pennsylvania. The line relocation at issue in this Letter of Notification is required to raise the lines to accommodate the planned construction of the American Parkway Extension Project by the Pennsylvania Department of Transportation ("PennDOT").

The estimated cost to design, rebuild and construct these sections of the existing 138 kV lines is \$850,000 and will be borne by the PennDOT. PPL Electric will construct, own and operate the lines. Based on PennDOT's present schedule, the project has a required in-service date of April 2012, and therefore, construction must begin by January 2012

This document, which describes the need for the project and discusses the engineering and siting analysis for the proposed reconstruction, consists of the following attachments:

- | | |
|----------------|--|
| Attachment "1" | Necessity Statement |
| Attachment "2" | Engineering Description |
| Attachment "3" | Environmental Assessment |
| Attachment "4" | PPL Electric Design Criteria and Safety Practices |
| Attachment "5" | PPL Electric Magnetic Field Management Program |
| Attachment "6" | List of Owners of Property Within the Right-of-Way |
| Attachment "7" | List of Involved Governmental Agencies, Municipalities |

PPL ELECTRIC UTILITIES SERVICE TERRITORY



Attachment 1

ATTACHMENT "1"
ALLENTOWN-SIEGFRIED #1 & #2 138 kV LINE
AND EAST ALLENTOWN #1 & #2 138 kV TAP REBUILD
NECESSITY STATEMENT

TABLE OF CONTENTS

<u>SECTION</u>	<u>TOPIC</u>	<u>PAGE</u>
A.	PROJECT NECESSITY.....	1

LIST OF FIGURES

FIGURE 1	FUNCTIONAL ONE-LINE DIAGRAM TRANSMISSION SYSTEM.....	2
----------	--	---

MAP

MAP 1	PPL ELECTRIC SYSTEM MAP.....	ATTACHMENT "1" MAP POCKET
-------	------------------------------	---------------------------------

ATTACHMENT "1"
ALLENTOWN-SIEGFRIED #1 & #2 138 kV LINE
AND EAST ALLENTOWN #1 & #2 138 kV TAP REBUILD
NECESSITY STATEMENT

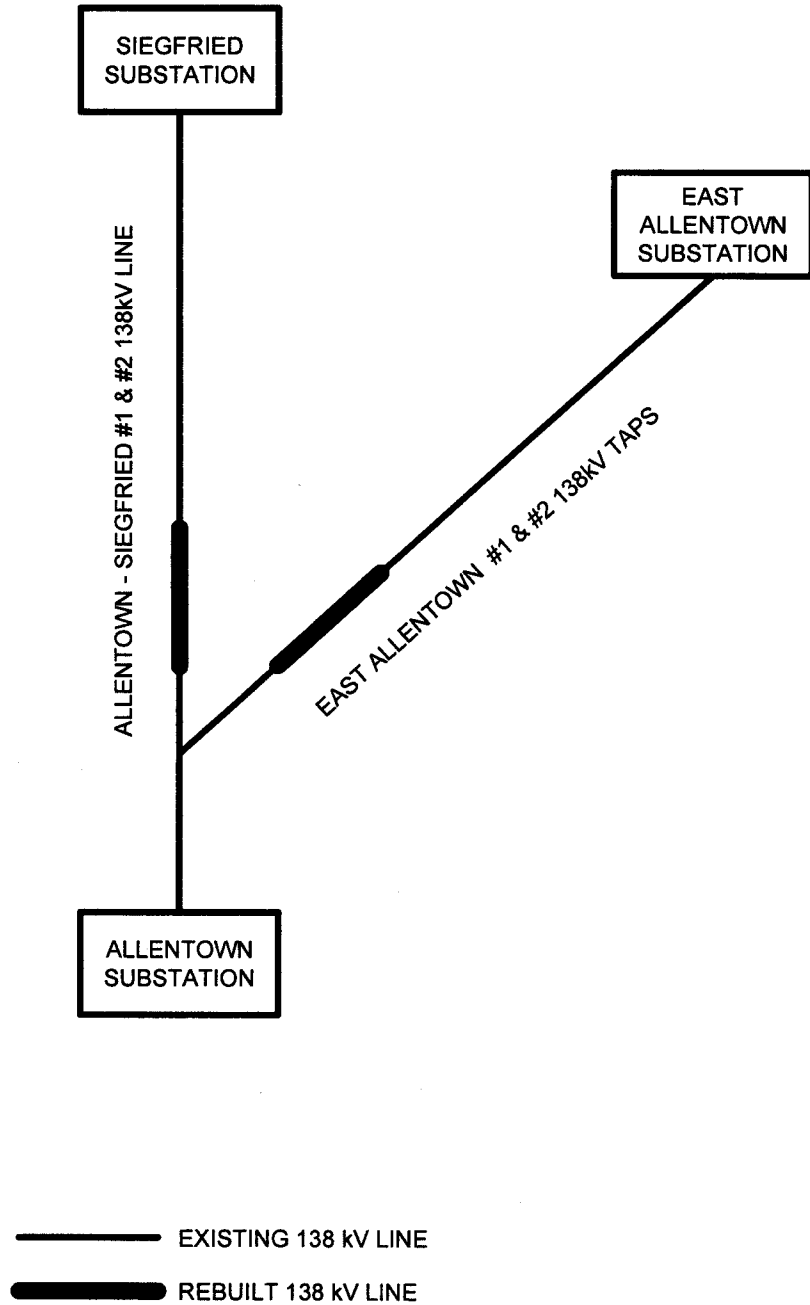
A. PROJECT NECESSITY

The Pennsylvania Department of Transportation ("PennDOT") has requested that PPL Electric rebuild the existing Allentown - Siegfried #1 & #2 138 kV Line and the East Allentown #1 & #2 138 kV Tap Line to accommodate the construction of the American Parkway Extension project in the City of Allentown, Lehigh County, Pennsylvania. The American Parkway Extension Project includes the construction of a bridge, which will connect the existing sections of the American Parkway that are located on either side of the Lehigh River, as well as the associated ramps and intersections. To accommodate the construction of the bridge and associated road sections, approximately 680 feet of the Allentown – Siegfried Transmission Line, and approximately 1220 feet of the East Allentown Tap Line, require reconstruction to raise them in order to meet PPL Electric clearance requirements, which exceed the National Electric Safety Code ("NESC") standards. The rebuilt sections of the two transmission lines will be constructed along the present centerlines of the existing right-of-way. Therefore, no new additional right-of-way is required for this project. The proposed relocation will not change the functionality of the transmission system as shown on Figure 1 on page 2 of Attachment "1".

The estimated cost to design and reconstruct these sections of 138 kV line is \$850,000 and will be borne entirely by PennDOT. PPL Electric will construct, own and operate the lines. Based on PennDOT's present schedule, the project has a required in-service date of April 2012, and therefore construction must begin by January 2012.

A PPL Electric System Map showing existing transmission facilities with a design voltage of 35 kV or greater is included in Attachment "A" map pocket. This filing addresses only the existing and proposed 138 kV regional transmission system in the Allentown area.

FIGURE 1
FUNCTIONAL ONE-LINE DIAGRAM
ALLENTOWN-SIEGFRIED #1 & #2 LINE AND EAST ALLENTOWN #1 & #2 TAP



SUBSTATION LISTING

WEST WILLIAMSPORT	151	CRACKERSPORT	301	CENTER CITY	302
FAIRFIELD	152	SCHNECKSVILLE	302	NEW KINGSTOWN	303
MONTGOMERY	153	HEMLOCK	303	REAMSTOWN	304
VARDEN	154	MT. ALLEN	305	DUPONT	305
HONESDALE	155	WAKEFIELD	306	CEDAR AVE	307
JERSEY SHORE	156	COOPERSBURG	307	INDIAN ORCHARD	308
LOGANTON	157	VERTZVILLE	308	NOTTINGHAM	309
VALMONT	158	WEST CARLISLE	309	NORTH COOLBAUGH	310
RIVER	159	BENVENUE	310	LETOUR	311
LIMESTONE	160	HEGINS	311	EAST MOUNTAIN	312
NORTHUMBERLAND	161	LEOLA	312	JERMYN	313
REED	162	YATESVILLE	313	BLOOMSBURG	314
WRIGHT	163	CENTRAL ALLENTOWN	315	MIFFLINTOWN	315
ST. JOHNS	164	DIERLIN	316	INDIE ROAD	316
FREELAND	165	STRASBURG	316	SUSQUEHANNA	317
GILBERT	166	ATGLEN	317	T-10 SW YD.	318
CHERRY HILL	167	BROOKSIDE	318	KIMBLE	319
SUSQUEHANNA 230KV	168	WILLIAMSTOWN	319	CHRISTMANS	320
TAMANEND	169	E. PETERSBURG	320	OTTIE CREEK	321
WHITE HILL	170	WERNERSVILLE	321	MCGOVERNVILLE	322
PALMERTON	171	N. BETHLEHEM	322	ROBESONIA	323
HAMILTON	172	W. ALLENTOWN	323	S.FOGELSVILLE	324
HUNTER	173	FLEMINGTON	324	MECKESVILLE	325
AIRVIEW	174	MECKESVILLE	325	BUSHKILL	326
MONTOUR PUMP	175	MILLERSVILLE	326	WALLENPAUPACK	327
CARMEL	176	SHILLINGTON	327	ELK MOUNTAIN	328
KELLY	177	DUKE	328	JACK FROST	329
SPORTING HILL	178	MCALLISTERVILLE	329	HARWOOD 230/69KV	330
MAHANEY CITY	179	NEWFOUNDLAND	330	HARWOOD CTO	331
GREENWOOD	180	WEST BERWICK	331	HARWOOD 69/12KV	332
MOWRY	181	KEYSER AVENUE	332	ALBURTIS	333
ALTAHOUNT	182	MICKLETS	333	FRACKVILLE	334
HAMLIN	183	W. ALLENTOWN	334	ELK MOUNTAIN	335
ASHFIELD	184	DALMATIA	335	ELIMSPORT	336
SOUTH SLATINGTON	185	PENNSBORO	336	ALLENWOOD	337
SOUTH MIDDLEBURG	186	NORTH COLUMBIA	337	GRATZ	338
WALKER	187	HUGHESVILLE	338	HOCKERSVILLE	339
FRILEY	188	SOUTH ALLENTOWN	339	BLOOMING GROVE	340
MORGANTOWN	189	WEISSPORT	340	MONROE	341
EGYPT	190	HONEYBROOK	341	LACKAWANNA ##	342
CRESSONA	191	MOSCOW	342	STANTON	343
SOUTH WHITEHALL	192	ROSSMOYNE	343	JACKSON	344
EAST TOMHICKEN	193	NORTHAMPTON	344	VICTOR	345
BEAR GAP	194	VICTOR	345	FAXON	346
SALISBURY	195	ELIZABETHTOWN	346	TERRE HILL	347
SOUTH MILTON	196	ELIZABETHTOWN	347	BUCK	348
HEIDELBERG	197	LYKENS	348	MT. BETHEL	349
LYKENS	198	UPPER HANOVER	349	RICHLAND	350
RICHLAND	199	MACADA	350	MACADA	351
ROCKVILLE	200	ROCKVILLE	351	THOMPSONTOWN	352
THOMPSONTOWN	201	PAXTON	352	PAXTON	353
COCALICO	202	COCALICO	353	COCALICO	354
EAST ELIZABETHTOWN	203	EAST ELIZABETHTOWN	354	EAST ELIZABETHTOWN	355
WARWICK	204	WARWICK	355	WARWICK	356
EARL	205	EARL	356	EARL	357
WATFELD	206	WATFELD	357	WATFELD	358
EAST LANCASTER	207	EAST LANCASTER	358	EAST LANCASTER	359
KINZER	208	KINZER	359	KINZER	360
MT. NEBO	209	MT. NEBO	360	MT. NEBO	361
PICOND	210	PENNS	361	PENNS	362
PENNS	211	GOULDSDORO	362	GOULDSDORO	363
GOULDSDORO	212	DILLERVILLE	363	DILLERVILLE	364
DILLERVILLE	213	GIRARD MANOR	364	GIRARD MANOR	365
GIRARD MANOR	214	KENMAR	365	KENMAR	366
KENMAR	215	GOWEN CITY	366	GOWEN CITY	367
GOWEN CITY	216	ELLIOT HEIGHTS	367	ELLIOT HEIGHTS	368
ELLIOT HEIGHTS	217	ROHRERS TOWN	368	ROHRERS TOWN	369
ROHRERS TOWN	218	MAGNIE	369	MAGNIE	370
MAGNIE	219	EAST HAZLETON	370	EAST HAZLETON	371
EAST HAZLETON	220	VAGNERS	371	VAGNERS	372
VAGNERS	221	EAST CARBONDALE	372	EAST CARBONDALE	373
EAST CARBONDALE	222	EYNON	373	EYNON	374
EYNON	223	MINDOKA	374	MINDOKA	375
MINDOKA	224	OLD FORGE	375	OLD FORGE	376
OLD FORGE	225	FOUNTAIN SPRINGS	376	FOUNTAIN SPRINGS	377
FOUNTAIN SPRINGS	226	SULLIVAN TRAIL	377	SULLIVAN TRAIL	378
SULLIVAN TRAIL	227	SVATARA	378	SVATARA	379
SVATARA	228	HEPBURN	379	HEPBURN	380
HEPBURN	229	FRANCONIA	380	FRANCONIA	381
FRANCONIA	230	MORGAN	381	MORGAN	382
MORGAN	231	THROOP	382	THROOP	383
THROOP	232	WILLOW	383	WILLOW	384
WILLOW	233	WESTGATE	384	WESTGATE	385
WESTGATE	234	EDLA	385	EDLA	386
EDLA	235	SUMMERDALE	386	SUMMERDALE	387
SUMMERDALE	236	DORNEYVILLE	387	DORNEYVILLE	388
DORNEYVILLE	237	WHITE HAVEN	388	WHITE HAVEN	389
WHITE HAVEN	238	ALRELTON	389	ALRELTON	390
ALRELTON	239	LINGLESTOWN	390	LINGLESTOWN	391
LINGLESTOWN	240	POCONO FARMS	391	POCONO FARMS	392
POCONO FARMS	241	HICKORY RUN	392	HICKORY RUN	393
HICKORY RUN	242	BLOOMING GLEN	393	BLOOMING GLEN	394
BLOOMING GLEN	243	SHERMANSDALE	394	SHERMANSDALE	395
SHERMANSDALE	244	LARRYS CREEK	395	LARRYS CREEK	396
LARRYS CREEK	245	SPANGLER MILLS	396	SPANGLER MILLS	397
SPANGLER MILLS	246	DANVILLE	397	DANVILLE	398
DANVILLE	247	DIELAND	398	DIELAND	399
DIELAND	248	CARBON	399	CARBON	400
CARBON	249	SELLERSVILLE	400	SELLERSVILLE	401
SELLERSVILLE	250	MECHANICSBURG	401	MECHANICSBURG	402
MECHANICSBURG	251	CARLISLE	402	CARLISLE	403
CARLISLE	252	ARRAZHEAD	403	ARRAZHEAD	404
ARRAZHEAD	253	NEWPORT	404	NEWPORT	405
NEWPORT	254	HALIFAX	405	HALIFAX	406
HALIFAX	255	MILLERSBURG	406	MILLERSBURG	407
MILLERSBURG	256	HAUTO	407	HAUTO	408
HAUTO	257	BERWICK	408	BERWICK	409
BERWICK	258	SHEMANNDDAH	409	SHEMANNDDAH	410
SHEMANNDDAH	259	PINE GROVE	410	PINE GROVE	411
PINE GROVE	260	STROUDSBURG	411	STROUDSBURG	412
STROUDSBURG	261	FREEMANSBURG	412	FREEMANSBURG	413
FREEMANSBURG	262	ALLENTOWN	413	ALLENTOWN	414
ALLENTOWN	263	BINGEN	414	BINGEN	415
BINGEN	264	MEHENS	415	MEHENS	416
MEHENS	265	CLEVELAND	416	CLEVELAND	417
CLEVELAND	266	LITTLE GAP	417	LITTLE GAP	418
LITTLE GAP	267	DRYVILLA	418	DRYVILLA	419
DRYVILLA	268	USCARDARA	419	USCARDARA	420
USCARDARA	269	BARTONSVILLE	420	BARTONSVILLE	421
BARTONSVILLE	270	ALTON PARK	421	ALTON PARK	422
ALTON PARK	271	SALEM	422	SALEM	423
SALEM	272	NORTH BRIDGEPORT	423	NORTH BRIDGEPORT	424
NORTH BRIDGEPORT	273	HAMPDEN	424	HAMPDEN	425
HAMPDEN	274	CANAL BACK	425	CANAL BACK	426
CANAL BACK	275	SILVER SPRING	426	SILVER SPRING	427
SILVER SPRING	276	BRECKNOCK	427	BRECKNOCK	428
BRECKNOCK	277	BENTON	428	BENTON	429
BENTON	278	MCMICHAELS	429	MCMICHAELS	430
MCMICHAELS	279	HUGHSTOWN	430	HUGHSTOWN	431
HUGHSTOWN	280	NEWVILLE	431	NEWVILLE	432
NEWVILLE	281	POINTE NORTH	432	POINTE NORTH	433
POINTE NORTH	282	MARIETTA	433	MARIETTA	434
MARIETTA	283				

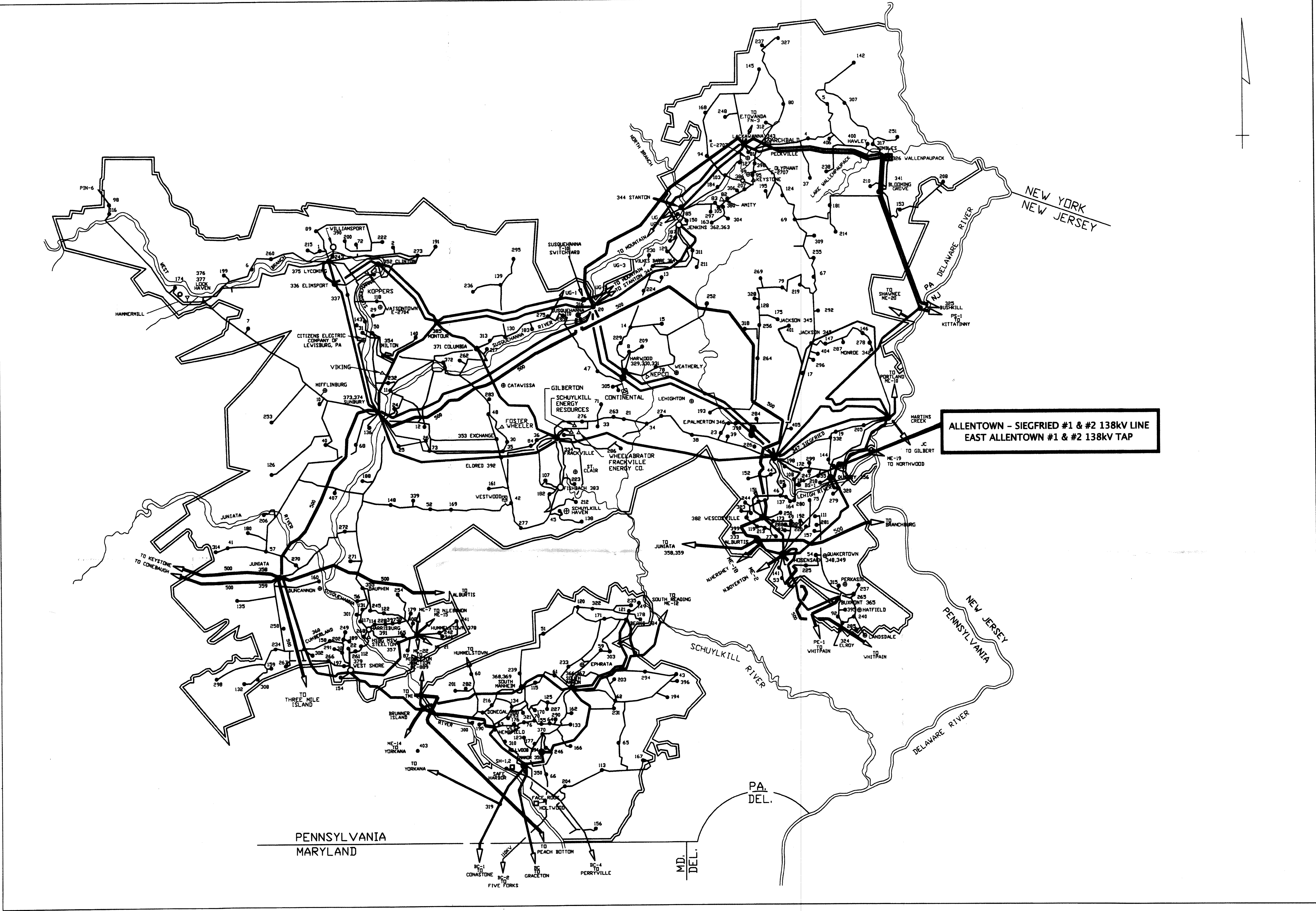
* - SUBSTATIONS THAT HAVE BEEN RETIRED.
 ** - SITE OF THE EXISTING 230KV SUBSTATION AND PROPOSED 500KV SUBSTATION

INTERCONNECTIONS

PS PUBLIC SERVICE ELECTRIC AND GAS CO. OF N.J.
 ME METROPOLITAN EDISON CO. (FIRST ENERGY)
 PE PHILADELPHIA ELECTRIC CO. (PECO ENERGY)
 BC BALTIMORE GAS AND ELECTRIC CO.
 SH SAFE HARBOR WATER POWER CORPORATION
 UP THE UNITED GAS IMPROVEMENT CO. - LUZERNE ELECTRIC DIVISION
 PN PENNSYLVANIA ELECTRIC CO. (FIRST ENERGY)
 JC JERSEY CENTRAL POWER AND LIGHT CO. (FIRST ENERGY)

- COMBUSTION TURBINE
- HYDRO ELECTRIC
- COMBINATION
- FIRM SALES
- SUBSTATION / SWITCHING STATION
- STEAM ELECTRIC
- NON-UTILITY GENERATION
- INDEPENDENT POWER PRODUCERS

- 500KV OPERATION
- 230KV OPERATION
- 138KV OPERATION
- 69KV OPERATION



ALLENTOWN - SIEGFRIED #1 & #2 138KV LINE
 EAST ALLENTOWN #1 & #2 138KV TAP

ACCT- 805201	ELECTRICAL SYSTEM MAP		
SCALE- NONE	ALLENTOWN - SIEGFRIED #1 & #2 138KV LINE		
BY- CDW	EAST ALLENTOWN #1 & #2 138KV TAP REBUILD		
APPROVED G. HAKUN III	DATE 7/17/85	PPL ELECTRIC UTILITIES	
PPL DRAWING NO. D191830	SHEET NO.	REV.	
		1	82

PPL ED FORM 4877 (7/80)

REV. 82

D191830_5001.DWG

Attachment 2

ATTACHMENT “2”
ALLENTOWN-SIEGFRIED #1 & #2 138 kV LINE
AND EAST ALLENTOWN #1 & #2 138 kV TAP REBUILD
ENGINEERING DESCRIPTION

TABLE OF CONTENTS

<u>SECTION</u>	<u>TOPIC</u>	<u>PAGE</u>
A.	DESCRIPTION OF PROPOSED LINE	1
B.	MAGNETIC FIELD MANAGEMENT.....	3
C.	RIGHT-OF-WAY STATUS.....	4

LIST OF TABLES

TABLE 1	DESIGN MINIMUM CONDUCTOR CLEARANCES.....	3
TABLE 2	CONDUCTOR THERMAL RATINGS	3

LIST OF FIGURES

FIGURE 1	PROPOSED 138 kV DOUBLE CIRCUIT SUSPENSION STRUCTURE.....	5
FIGURE 2	PROPOSED 138 kV DOUBLE CIRCUIT TENSION STRUCTURE	6

MAP

MAP 1	AERIAL EXHIBIT – DRAWING.....	ATTACHMENT “2” MAP POCKET
-------	-------------------------------	---------------------------------

ATTACHMENT “2”
ALLENTOWN-SIEGFRIED #1 & #2 138 kV LINE
AND EAST ALLENTOWN #1 & #2 138 kV TAP REBUILD
ENGINEERING DESCRIPTION

A. PROPOSED LINE DESIGN

PPL Electric proposes to rebuild a section of the existing Allentown - Siegfried #1 & #2 Transmission Line and a section East Allentown #1 & #2 Tap Line to raise them in order to accommodate the construction of the American Parkway Extension project in the City of Allentown, Lehigh County. The American Parkway Extension Project includes the construction a new bridge to connect the existing sections of the American Parkway, which are located on either side of the Lehigh River, as well as the associated ramps and intersections. To accommodate the construction of the bridge and associated road sections, approximately 680 feet of the Allentown – Siegfried Transmission Line, and approximately 1220 feet of the East Allentown Tap Line, require reconstruction to meet PPL Electric clearance requirements which exceed National Electric Safety Code (“NESC”) standards. The rebuilt sections of the two lines will be constructed along the present centerlines of the existing right-of-way, and no additional right-of-way is required for this project. The proposed rebuild will not change the functionality of the transmission system as shown on Figure 1 on page 2 of Attachment “1”.

A total of 4 poles will be removed from the Allentown – Siegfried Transmission Line and replaced with 2 new single-shaft steel poles. The average height of the existing poles on the Allentown – Siegfried Transmission Line is presently approximately 85 feet. The average height of the new poles on the line will be approximately 120 feet.

A total of 6 poles will be removed from the East Allentown Tap Line and will be replaced with 3 single-shaft steel poles. The average height of the existing poles on the East Allentown Tap is approximately 80 feet. The average height of the proposed poles on this line will be approximately 95 feet.

Currently, the average span for the section of the Allentown – Siegfried Transmission Line at issue in this Letter of Notification is approximately 200 feet. The proposed reconstruction would result in a single span of approximately 680 feet. The current average span for the section of the East Allentown Tap Line is approximately 220 feet. The average proposed span of the reconstructed Tap Line is approximately 610 feet. Consistent with the existing layout, all proposed poles will have small angles of 1 to 5 degrees and will be direct embedded or on foundations. No guy wires will be installed. Figures 1 and 2 depict the proposed poles for the reconstructed lines.

The reconstructed transmission lines will be designed to meet, and generally exceed, NESC standards. Additional design criteria and safety rules practiced by PPL Electric are included in Attachment 4. In the sections being reconstructed, the existing conductors will be removed. Three new power conductors and one overhead ground wire will be installed. The power conductors will be 556.5 kcmil¹ 24/7 stranding ACSR.² The ground wire will be 3/8-inch extra high-strength steel.

The minimum conductor-to-ground clearance will be 30 feet for the rebuilt transmission lines. This minimum clearance occurs at a maximum thermal conductor temperature of 125°C. Table 1 shows the designed minimum conductor clearances and Table 2 shows the conductor thermal ratings of the proposed transmission line.

¹ One thousand circular mils, where a circular mil is the cross-sectional area of a wire one mil in diameter, and 1 kcmil = 0.5067 mm².

² Aluminum conductor steel reinforced.

TABLE 1
DESIGN MINIMUM CONDUCTOR CLEARANCES
FOR 556.5 kcmil 24/7 STRAND ACSR¹

<u>Condition</u>	<u>Single-circuit Design Clearance-to-Ground</u>
Normal load, average weather (16°C ambient temperature)	36.1 feet
Predicted extreme thermal load (125°C conductor temperature)	30.0 feet
Predicted extreme weather conditions, 0°F (1-inch ice, 4 lbs. wind, -18°C)	32.6 feet

¹ Clearances based on a maximum tension of 9,500 pounds and a ruling span of 610 feet.

TABLE 2
CONDUCTOR THERMAL RATING
556.5 KCMIL 24/7 ACSR
125°C MAXIMUM CONDUCTOR TEMPERATURE

<u>Condition</u>	<u>Ambient Temperature (°C)</u>	<u>Wind Speed (Knots)</u>	<u>Ampacity (Amps)</u>
Summer Normal	35	0	815
Winter Normal	10	0	926
Summer Emergency	35	1.5	1041
Winter Emergency	10	1.5	1163

B. MAGNETIC FIELD MANAGEMENT

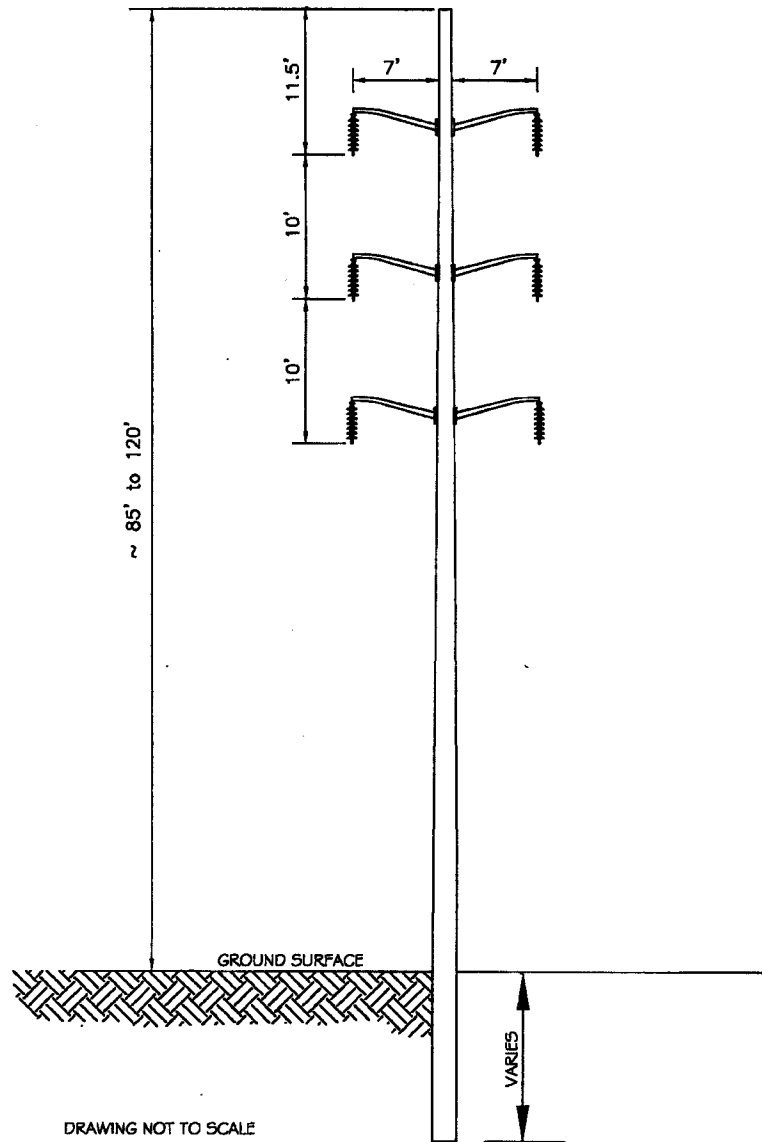
PPL Electric's Magnetic Field Management Program is summarized in Attachment 5 and will be applied to reconstruction and new line projects including this reconstruction of the Allentown - Siegfried #1 & #2 Line and East Allentown #1 & #2 Tap Line. In order to reduce magnetic field exposures, the program generally prescribes a line design that provides five feet of additional ground clearance above that required by NESC standards, as well as reverse phasing of new double-circuit lines where it is feasible to do so at low or no cost.

The proposed line reconstruction involves only a small portion of these transmission lines and, therefore, modification to the entire transmission line to reduce magnetic fields is not cost effective. However, some reduction in magnetic field levels will be attained through the use of structures that are higher than the existing structures.

C. RIGHT-OF-WAY STATUS

The proposed rebuilt lines will be constructed entirely within the existing rights-of-way and, therefore, additional right-of-way is not required for this project.

**FIGURE 1
PROPOSED 138 kV DOUBLE CIRCUIT
SUSPENSION STRUCTURE**

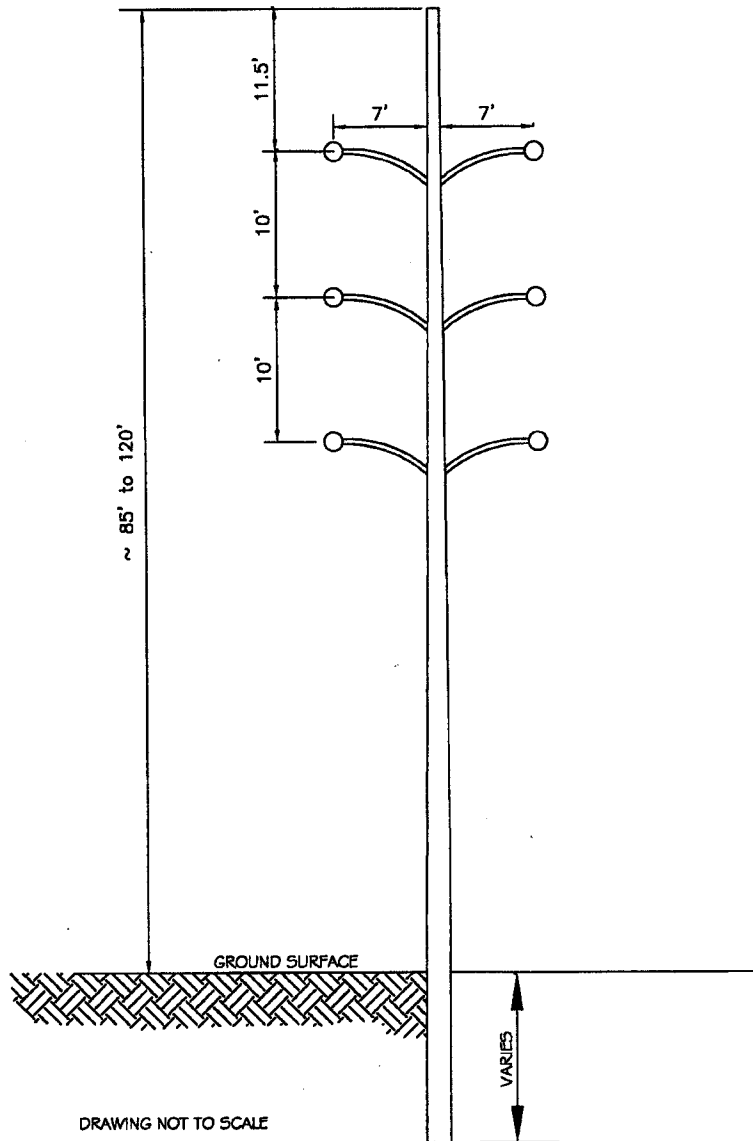


POLE STATISTICS

Approximate Height – 85 to 120 feet
Top Phase Arm Length – 7 feet
Middle Phase Arm Length – 7 feet
Bottom Phase Arm Length – 7 feet

Vertical Spacing:
Overhead Shield Wire to Top Phase – 11.5 feet
Conductor Attachment Spacing – 10 feet

**FIGURE 2
PROPOSED 138 kV DOUBLE CIRCUIT
TENSION STRUCTURE**



POLE STATISTICS

Approximate Height – 85 to 120 feet

Top Phase Arm Length – 7 feet

Middle Phase Arm Length – 7 feet

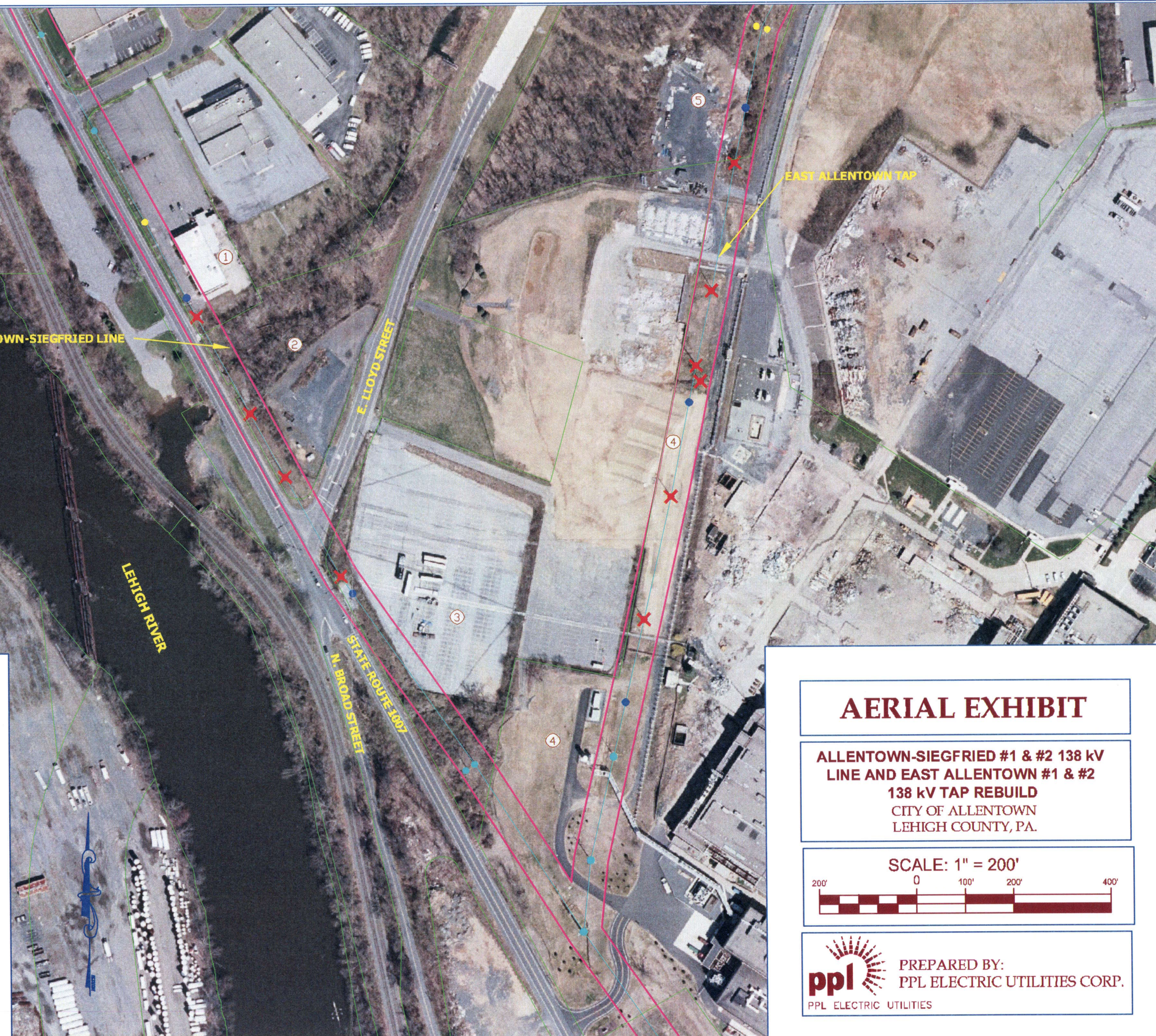
Bottom Phase Arm Length – 7 feet

Vertical Spacing:

Overhead Shield Wire to Top Phase – 11.5 feet

Conductor Attachment Spacing – 10 feet

PROPERTY ID NUMBER	OWNERS OF PROPERTY
①	WILLIAM E. & ROBIN CARMODY 410 ALLENTOWN DRIVE ALLENTOWN, PA 18109
②	CITY OF ALLENTOWN 435 W. HAMILTON STREET ALLENTOWN, PA 18101
③	TIGER DEN PROPERTIES II, LLC C/O J.G. PETRUCCI CO., INC. SUITE 201 171 RT. 173 ASBURY, NJ 08802
④	AGERE SYSTEMS, INC. C/O JAMES REYES RM 12C-156 1110 AMERICAN PARKWAY ALLENTOWN, PA 18109
⑤	TIGER DEN PROPERTIES II, LLC C/O J.G. PETRUCCI CO., INC. SUITE 201 171 RT. 173 ASBURY, NJ 08802

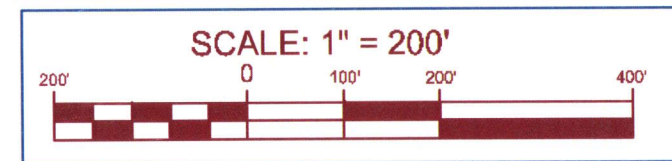


LEGEND	
EXISTING TRANSMISSION LINE	
EXISTING POLE	
EXISTING POLE TO BE REMOVED	
PROPOSED POLE	
PROPOSED POLE TO BE REFRAMED	
PROPERTY LINE (APPROXIMATE)	
EXISTING RIGHT OF WAY (APPROX)	

SOURCE: PENNSYLVANIA SPACIAL DATA ACCESS (PASDA), DEPARTMENT OF CONSERVATION AND NATURAL RESOURCES ORTHOIMAGERY (2005).

AERIAL EXHIBIT

ALLENTOWN-SIEGFRIED #1 & #2 138 kV LINE AND EAST ALLENTOWN #1 & #2 138 kV TAP REBUILD
CITY OF ALLENTOWN
LEHIGH COUNTY, PA.



PREPARED BY:
PPL ELECTRIC UTILITIES CORP.
PPL ELECTRIC UTILITIES

Attachment 3

ATTACHMENT “3”
ALLENTOWN-SIEGFRIED #1 & #2 138 kV LINE
AND EAST ALLENTOWN #1 & #2 138 kV TAP REBUILD
ENVIRONMENTAL ASSESSMENT

TABLE OF CONTENTS

<u>SECTION</u>	<u>TOPIC</u>	<u>PAGE</u>
A.	INTRODUCTION.....	1
B.	LAND USE.....	1
C.	CULTURAL RESOURCES.....	2
D.	NATURAL FEATURES.....	2
E.	THREATENED AND ENDANGERED SPECIES.....	3

ATTACHMENT “3”
ALLENTOWN-SIEGFRIED #1 & #2 138 kV LINE
AND EAST ALLENTOWN #1 & #2 138 kV TAP REBUILD
ENVIRONMENTAL ASSESSMENT

A. INTRODUCTION

At the request of Pennsylvania Department of Transportation (“PennDOT”), in order to accommodate the construction of the American Parkway Extension, PPL Electric is proposing to reconstruct a portion of the existing Allentown - Siegfried #1 & #2 138 kV Transmission Line and East Allentown #1 & #2 138 kV Tap Line. The project involves the removal of 4 existing structures, and the installation of 2 replacement structures, on the Allentown – Siegfried #1 and #2 Line. In addition, the project requires the removal of 6 structures, and the installation of 3 replacement structures, on the East Allentown Tap Line. By doing this, PPL Electric will raise the existing conductors. A total of approximately 2,000 feet of transmission line will be raised as part of this project.

PPL Electric provided information describing the project to the City of Allentown and Lehigh County, and neither the City nor the County objected to the project. A list of involved governmental agencies, municipalities, and other public entities is presented in Attachment 6.

B. LAND USE

The sections of the Allentown - Siegfried #1 & #2 138 kV Line and East Allentown #1 & #2 138 kV Tap Line to be rebuilt are located within existing maintained right-of-way, and will follow the existing center lines.

No nearby railroads, communication towers, pipelines or other utilities will be affected by the proposed project. Lehigh Valley Airport is the nearest airport and is located approximately 1.5 miles to the north of the project site. Due to the proposed height of the structures, the existing topography and height of other structures in the vicinity of the project, PPL Electric does not

anticipate that the proposed structures will be a hazard to the airport's flight operations. Nonetheless, PPL Electric will file the appropriate notifications with the Federal Aviation Administration and PennDOT Bureau of Aviation to confirm that the proposed structures will not be a hazard to the airport's flight operations.

C. CULTURAL RESOURCES

The project was reviewed by the Pennsylvania Historical and Museum Commission ("PHMC") and it was determined that based on the soil type, topography, aspect and proximity to water there is a high probability for the presence of prehistoric artifact material. As a result, PennDOT entered into a Memorandum of Agreement with PHMC to complete a Phase I Archeological Survey and avoid, minimize impact, and/or mitigate archeological resources if identified prior to the initiation of construction. PPL Electric will not initiate work until this issue is fully resolved.

D. NATURAL FEATURES

The recreational areas located closest to the project site include Kimmets Landing Park and Jordan Park. Kimmets Landing Park is less than 0.1 miles from the Allentown - Siegfried #1 & #2 138 kV Transmission Line and Jordan Park is located approximately 0.9 miles from the Allentown – Siegfried #1 and #2 138 kV Transmission Line.

This project will have minimal adverse incremental impacts on these two parks since (1) the transmission lines will be replacing sections of existing transmission line within an existing right-of-way, (2) fewer towers will exist within the right-of-way at the completion of this project, (3) there is a high level of current and proposed development in this area of Allentown, and (4) the overall impacts of the reconstruction of the transmission lines will be significantly less than the impacts resulting from the PennDOT construction activities.

The Federal Highway Administration, City of Allentown and PennDOT commissioned an Environmental Assessment in 2002 and an Environmental Assessment Re-Evaluation in 2006 to evaluate the social and environmental impacts associated with the construction of the American

Parkway Extension Project. The 2002 Environmental Assessment was granted a Finding of No Significant Impact (“FONSI”) and the 2006 Environmental Assessment Re-Evaluation found the “impacts present in this re-evaluation do not present any significant additional adverse impacts as compared to the initial Environmental Assessment, and therefore a Finding of No Significant Impact Remains Valid.”

Based on the Environmental Assessment and Environmental Re-Assessment, no wetlands were identified within the existing right-of-way. The rebuilt section of the Allentown - Siegfried #1 & #2 Transmission Line will cross an unnamed tributary to the Lehigh River in the same location it presently crosses. The proposed structures will be constructed within the existing maintained right-of-way and accessed via existing and public roads and private access ways. As such, tree clearing is not anticipated.

As required, PPL Electric will acquire any required soil erosion and sedimentation control permits and comply with conditions placed on those permits.

E. THREATENED AND ENDANGERED SPECIES

PPL Electric has coordinated with different state and federal agencies to obtain information regarding threatened and endangered species that could occur in or near the project location. A review of the Pennsylvania Natural Diversity Inventory (“PNDI”) records indicates that there are no anticipated impacts to threatened and endangered species and/or special concern species and resources (PNDI Search ID: 20110211282682; 20110211282680).

Attachment 4

LIST OF SUPPLEMENTAL ATTACHMENTS

ATTACHMENT “4” PPL Design Criteria and Safety Practices

ATTACHMENT “5” PPL Magnetic Field Management Program

ATTACHMENT “6” List of Owners of Property Within the Right-of-Way

ATTACHMENT “7” List of Involved Governmental Agencies, Municipalities
and Other Public Entities

ATTACHMENT "4"
PPL ELECTRIC DESIGN CRITERIA AND SAFETY PRACTICES

The National Electrical Safety Code ("NESC") is a set of rules to safeguard people during the installation, operation, or maintenance of electric power lines. The NESC contains the basic provisions considered necessary for the safety of employees and the public. Although it is not intended as a design specification, its provisions establish minimum design requirements. PPL Electric has developed design specifications and safety rules which meet or surpass all provisions specified by the NESC.

Engineering Design Criteria and Parameters

The NESC includes loading requirements and clearances for the design, construction, and operation of power lines. The "loads" on conductors and supporting structures are the mechanical forces that develop from the weight of the conductors, the weight of ice on the conductors, plus wind pressure on the conductors and supporting structures. Loading requirements are the loads on the conductors and structures that are anticipated assuming certain ice and wind conditions. Loading requirements always contain "safety factors" to allow for unknown or unanticipated contingencies. The clearances and loading requirements contained in the NESC were developed to ensure public safety and welfare.

PPL Electric transmission line design standards meet or surpass the NESC standards. For example, the relative order of grades of construction for conductors and supporting structures is B, C, and N; Grade B being the highest. According to the NESC standards, construction Grades B, C, or N may be used for transmission lines (except at crossings of railroad tracks and limited access highways where Grade B construction is specified). However, PPL Electric designs all of its transmission lines for Grade B construction. The use of Grade B design and construction specifies such things as larger-minimum crossarm dimensions, larger-minimum conductor size, and increased safety factors.

Another example is the design parameters utilized to account for ice and wind loadings on the overhead ground wire (“OHGW”) and power conductors. The NESC standard ice and wind design magnitudes for the PPL Electric territory are 0.5 inch thickness of radial ice combined with four pounds per square foot horizontal wind pressure (equivalent to 40-mile per hour wind velocity). The conductor sags and tensions used in line designs are the result of various ice and wind combinations, depending on the elevation at the line location and line design voltage. The conductor sags and tensions used in the design of all PPL Electric transmission lines are at least 0.5-inch ice combined with eight pounds wind pressure (equivalent to 57 miles per hour wind velocity). This means that PPL Electric lines are designed to operate safely and reliably during inclement weather even more severe than assumed by the NESC. In addition, PPL Electric transmission lines are designed with more clearance to the ground than required by the NESC. The tables below compare PPL Electric and NESC ground clearances for lines of various voltages.

138 kV

<u>Surface Underneath Conductors</u>	<u>Vertical Clearance to Ground</u>	
	<u>NESC Standard</u>	<u>PPL Electric Design</u>
Roads, streets, alleys	21 Ft.	30 Ft.
Other land traversed by vehicles (such as cultivated field, forest, etc.)	21 Ft.	30 Ft.
Spaces accessible to pedestrians only	17 Ft.	30 Ft.
Railroad tracks	31 Ft.	35 Ft.

138 kV

<u>Surface Underneath Conductors</u>	<u>Vertical Clearance to Ground</u>	
	<u>NESC Standard</u>	<u>PPL Electric Design</u>
Roads, streets, alleys	23 Ft.	32 Ft.
Other land traversed by vehicles (such as cultivated field, forest, etc.)	23 Ft.	32 Ft.
Spaces accessible to pedestrians only	19 Ft.	32 Ft.
Railroad tracks	31 Ft.	36 Ft.

500 kV

<u>Surface Underneath Conductors</u>	<u>Vertical Clearance to Ground</u>	
	<u>NESC Standard</u>	<u>PPL Electric Design</u>
Roads, streets, alleys	28 Ft.	53 Ft.
Other land traversed by vehicles (such as cultivated field, forest, etc.)	28 Ft.	53 Ft.
Spaces accessible to pedestrians only	24 Ft.	53 Ft.
Railroad tracks	38 Ft.	53 Ft.

A relay protection system is used to protect the public safety and welfare as well as equipment and the transmission system. Relay protection is installed for all transmission lines to automatically de-energize the line in the unlikely event that the line or supporting structure fails and the line contacts the ground.

Periodic Maintenance Program on All Transmission Lines

To ensure continued public safety and integrity of service, a periodic maintenance and inspection program is implemented for every transmission line. The program is administered through the use

of helicopter patrols, with supplemental foot and structure climbing patrols. Numerous helicopter patrols are performed on all lines annually. The two-man helicopter crew flies parallel, to the left, and above the line so that the observer can look for signs of line damage or deterioration and observe clearances between vegetation and conductors. The observations are included in a report that is forwarded to the appropriate department for corrective action.

Foot and structure climbing patrol programs for a transmission line begin approximately three to five years after the line is energized, unless a helicopter patrol reports a need for earlier action. The frequency of foot patrols varies from once every year to once every several years depending on line type and age.

An assigned foot patroller checks right-of-way conditions, including access roads, bridges, pole washouts, tower footers, vegetation height and clearance to conductors, pole and tower deterioration and, with the use of binoculars, insulators, and condition of hardware. Identified problems are included in a report that is forwarded to the appropriate department for corrective action.

A scheduled line outage is required to perform an overhead patrol because of "hands-on" inspection of hardware. Overhead patrols are conducted on a schedule determined by line age, operating record, and observed general condition. The necessary repairs are also done during the inspection outage.

Personnel Safety Rules

The following are a few of the PPL Electric safety rules that demonstrate the Company's concern for employee safety:

Work procedures have been developed to allow work to be performed on energized facilities in a safe manner. When lines or apparatus are removed from service to be worked on, the Energy Control Process system is applied. This system provides that a red tag must be physically placed on the control handle of the de-energized equipment. The red tag may be removed only after proper authorization to energize the equipment. Various other tags are used for limited operations and informational purposes. Employees will not apply or remove a tag or change the status of tagged equipment unless authorized.

Temporary safety grounds are used on de-energized facilities for employee safety during maintenance, construction, or reconstruction work. Safety grounds are wires connecting the de-energized facility to an electrical ground. If the facility should be energized, the safety grounds will divert the current directly to ground and reduce the likelihood of personal injury. The conductor size and attachment clamps of temporary safety grounds must be capable of conducting anticipated fault currents. Rubber gloves, rubber sleeves, and additional rubber protective equipment are used as required when applying or removing temporary safety grounds to or from the lines or apparatus to be grounded. An approved nonconductive working stick of sufficient length to allow workers to maintain the following required minimum clearances is used to test that the line has been de-energized and to apply temporary safety grounds:

<u>Voltage-kV</u>	<u>Minimum Clearance</u>
138	3'-7"
230	5'-3"
500	11'-3"

Before applying grounds, a test is done to confirm that the line is de-energized. The voltage test device is checked before and after use to assure reliability. When ground pins are used to establish proper ground points, they are driven to a depth of not less than four feet as near vertical as possible.

Poles or structures are inspected and examined for structural integrity before climbing. If there is any reason to believe that a pole is unsafe, it is stabilized before work is performed. Appropriate safety gear in the form of body belts, safety straps, hard hats, gloves, etc., is worn by linemen during line work activity.

Attachment 5



**MAGNETIC
FIELD
MANAGEMENT**
**PPL Electric Utilities
Corporation**

ATTACHMENT 5

DECEMBER 2004

TABLE OF CONTENTS

INTRODUCTION	1
DEVELOPMENT OF PPL EU's MAGNETIC FIELD MANAGEMENT PROGRAM.....	6
VARIABLES THAT AFFECT MAGNETIC FIELDS	6
Effect of Phase Current on Magnetic Fields	6
Effect of Conductor Configuration on Magnetic Fields	7
Effect of Distance from the Magnetic Field Source	7
SUMMARY OF PPL EU's MAGNETIC FIELD MANAGEMENT PROGRAM.....	8
MAGNETIC FIELD MANAGEMENT PROGRAM GUIDELINES	9
Overhead Lines	9
New or Rebuilt Transmission Lines	9
Reconductoring or Adding Additional Circuits to Existing Transmission Lines	14
Distribution Lines	14
Underground Transmission Lines.....	15
CHARTS.....	16

INTRODUCTION

At PPL Electric Utilities Corp. (PPL EU), magnetic field management means investigating and implementing methods at low or no cost to reduce magnetic fields in new or rebuilt transmission and distribution lines. This document explains PPL EU's Magnetic Field Management Program, which is part of PPL EU's larger Electric and Magnetic Fields (EMF) policy.

PPL EU's View

Some people are worried that electric and magnetic fields are harming their health. Others think the scientific research does not show a problem at all, and still others believe there's just too much scientific uncertainty to draw any conclusions.

Here's what we do know now. Various panels of scientists that have reviewed the EMF research generally have drawn two main conclusions. First, the large body of evidence does not demonstrate that EMF are harmful. Second, additional research is recommended to explore questions raised in some studies.

Given these conclusions, PPL EU is taking a reasoned approach in responding to the EMF issue. PPL EU's approach to the EMF issue consists of five elements:

- Providing EMF information to customers and employees
- Providing magnetic field measurements
- Establishing and implementing a magnetic field management program to reduce magnetic fields in new or rebuilt facilities when it can be done at no, or low, cost
- Integrating EMF in the public involvement process that PPL EU undertakes in the siting of transmission lines
- Have supported additional research

EMF Are All Around Us

Electric and magnetic fields occur in nature and in all living things. The earth, for instance, has a magnetic field, which makes the needle on a compass point north.

Electric fields and magnetic fields of a different type also surround every wire that carries electricity. In everyday life, these EMF arise from several basic sources, including power lines, electrical appliances, home and building wiring, other utility lines and cables, and currents flowing on water pipes. Though they often occur together, EMF are made up of two separate components:

Electric Fields

Electric fields are produced by the voltage—or electrical pressure—on a wire. The higher the voltage, the higher the electric field. As long as a wire is energized—has voltage present—an electric field is present (see Figure 1). In other words, an appliance, or an electric power line, doesn't actually have to be turned on to create an electric field. It just has to be plugged in. Electric fields diminish with distance and can be blocked or partially shielded by objects such as trees and houses.

Magnetic Fields

Magnetic fields are created by the current or flow of electricity through a wire. Generally speaking, the higher the current, the higher the magnetic field. Because they only occur when current is flowing, magnetic fields are present only when the power is turned on (see Figure 1). Magnetic fields also diminish with distance, but—unlike electric fields—are not blocked by common objects. In recent years, public and scientific interest has turned toward the magnetic field component of EMF because of some scientific studies regarding these fields.

Figure 1

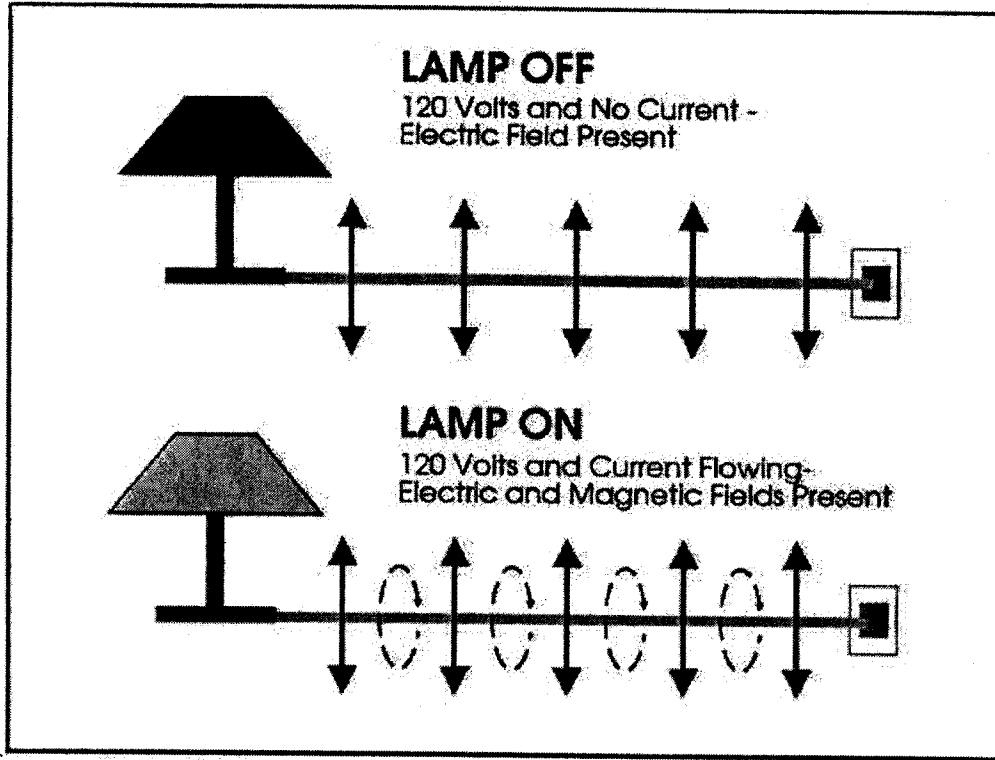


Figure 2









Magnetic field strengths decrease with distance Magnetic fields are measured in milligauss		Source: "EMF in Your Environment", U.S. Environmental Protection Agency 1992		
		At 6 inches	At 1 foot	At 2 feet
Clothes dryer		2 to 10	* to 3	*
Microwave oven		100 to 300	1 to 200	1 to 30
Toaster		5 to 20	* to 7	*
Power drill		100 to 200	20 to 40	3 to 6
Can opener		500 to 1500	40 to 300	3 to 30
Mixer		30 to 600	5 to 100	* to 10
Hair dryer		1 to 700	* to 70	* to 10
Color television		Data not available	* to 20	* to 8

FIGURE 2 * The magnetic field measurement at this distance from the operating appliance could not be distinguished from background measurements taken before the appliance had been turned on.

Measuring Magnetic Fields

Magnetic fields usually are measured in a unit called a milligauss. Magnetic field levels found in the living areas of homes typically range from less than 1 milligauss to about 4 milligauss according to the U.S. Environmental Protection Agency. They can be higher in some cases. The levels next to appliances can exceed 1,000 milligauss (1 gauss). Figures 2 and 3 show how the strength of the field falls off as you move away from the source, just as the heat of a campfire grows weaker as you walk away from it. For overhead power lines, the strength of the magnetic fields is dependent upon a number of factors that will be explained later. Those factors produce a magnetic field that drops off rapidly as you move away from the power line.

Figure 3

Sample Magnetic Field Levels in Milligauss				
Type of Overhead Power Line	Distance from the line			
	Under the line	50 ft.	100 ft.	200 ft.
220 kV and 500 kV	5-400	5-250	1-75	0.5-20
69 kV and 138 kV	3-80	0.5-2.5	0.1-10	0.1-3
12 kV and below	0.4-20	0.1-1	-	-

The magnetic field values provided in this table represent a general range of values associated with the types of overhead power lines listed and are provided for illustration. There will be circumstances in which there will be magnetic field levels above or below the range of values provided due to variations in such factors as height of the wires, current flow and so on.

DEVELOPMENT OF PPL EU's MAGNETIC FIELD MANAGEMENT PROGRAM

One element of our response to EMF concerns expressed by some of our customers is PPL EU's Magnetic Field Management Program. The program was initiated in March 1991 because PPL EU believes it makes good sense, as a matter of policy, to respond to the concerns expressed by some of our customers and to reduce magnetic fields in new and rebuilt facilities where it can be done with either no-cost or low-cost design changes.

This document updates the original program which has been revised several times since 1991. These guidelines were developed by PPL EU's EMF Working Group.

VARIABLES THAT AFFECT MAGNETIC FIELDS

Magnetic fields from transmission and distribution lines are a function of a number of design variables. The following parameters affect the magnetic field levels produced by transmission and distribution lines:

- Current
- Height of conductors above ground
- Configuration of conductors
- Distance from the line

EFFECT OF PHASE CURRENT ON MAGNETIC FIELDS

At power frequencies (i.e., 60 hertz), the magnetic field level is a function of the current or flow of electricity through a wire. Keeping all other parameters the same, the magnetic field is proportional to the current. Hence, if the current increases by 25 percent, the resulting magnetic field level will increase by 25 percent.

The overall load current on any line varies with the demand for power. It's usually highest during daytime hours and lowest at night. There also are weekly, monthly, seasonal and yearly variations.

The difference in the currents between each phase in a multiphase line also can affect the magnetic field. This difference is called phase unbalance. For a constant load, a statistical analysis of this phase unbalance can be made to determine its effect on the magnetic field. Close to the line, there is very little effect. However, the phase unbalance slows the rate at which the magnetic field decreases with distance from the line.

EFFECT OF CONDUCTOR CONFIGURATION ON MAGNETIC FIELDS

In the transmission and distribution of power, utilities like PPL EU presently use both three-phase and single-phase lines. Each phase on a three-phase power line has either a single conductor or a bundle of two or more conductors. In a three-phase system, the ground-level magnetic field is a result of the fields produced by the currents in each of the phases. Placing the three phases as close together as possible (compaction) creates some field cancellation, and the ground-level magnetic field is reduced. However, appropriate phase separation is required for the reliable operation of the line. In addition, the arrangement of the phases can create some; field cancellation and reduction of the ground-level magnetic field.

EFFECT OF DISTANCE FROM THE MAGNETIC FIELD SOURCE

Magnetic field strength diminishes with the vertical and lateral distances from the magnetic field source. Increasing the height of the conductors above ground is useful for magnetic field reduction at ground level, but may result in increased structure costs and increased aesthetic impact of the structures. Another possible method of increasing the distance to the magnetic field source is to increase the right-of-way requirements. By keeping buildings off increased rights of way, thereby requiring the public to live and work further away from lines, exposure to magnetic fields produced by the lines can be reduced. Increases in right of way are not always practical and may increase costs significantly, however.

SUMMARY OF PPL EU's MAGNETIC FIELD MANAGEMENT PROGRAM

Under its Magnetic Field Management Program, PPL EU has changed the way it builds and rebuilds some of its transmission and distribution lines. These design changes reduce magnetic field levels (assuming balanced circuit loadings and phase currents) by up to 69 percent in most of the company's new transmission lines. These guidelines now are being applied to new and reconstructed transmission facilities, based on this program.

The distribution component of the program focuses on 12 kV lines, the company's standard distribution voltage. It concentrates on the three-phase, primary 12 kV lines, since these are the most heavily loaded facilities and often are located in densely populated areas. The guidelines in this program are being applied to these three-phase, primary 12 kV lines.

A maximum 3-5 percent change in estimated cost was used as the limit for the guidelines since this value is consistent with low cost, is within estimating accuracy and is likely to have little impact on overall line costs.

The magnetic field calculations used in this document for the design of PPL EU's overall magnetic field management plan assume balanced load conditions among the phases and a fixed level of current, not necessarily representative of specific transmission or distribution lines. These levels were calculated using the Electric Power Research Institute's ENVIRO computer program. Under actual operating conditions, the magnetic field levels that result may vary due to such things as actual load per circuit, overall current on each phase conductor and the electrical configuration and operation of each line.

MAGNETIC FIELD MANAGEMENT PROGRAM GUIDELINES

The guidelines for magnetic field management are noted below, with discussion points for each.

OVERHEAD LINES

NEW OR REBUILT TRANSMISSION LINES

1. **Balance transmission circuit loads and phase currents as much as possible.**
 - PPL EU should continue to make every effort to balance loadings between the two circuits of a double circuit line when planning new or rebuilt facilities to maximize the effects of reverse phasing.
 - PPL EU should continue the practice of balancing single-phase loads across the three phases of the distribution system. (Unbalanced phase currents on the distribution system are reflected through to the transmission system.)
 - Unbalanced phase currents result in higher magnetic fields that do not drop off as quickly with distance as do the fields resulting from balanced phase currents.
 - For a 5 percent phase current unbalance, the magnetic field 50 feet from the centerline of a single circuit 138 kV line could be more than twice the value than if the same line had balanced phase circuits.
 - Balanced phase currents on each three-phase distribution circuit also reduce magnetic fields from the distribution circuits themselves. In addition, they reduce magnetic fields on the transmission system from which the distribution system circuits are supplied and connected through substations.
 - Apart from magnetic field considerations, balanced phase currents on each three-phase distribution circuit also reduce line losses and improve the system voltage.

2. Continue with the present practice of using long-span construction as the PPL EU 138/69 kV standard

- Structure designs for short-span and long-span construction are illustrated on Charts I and II, respectively.
 - Short-span design does not significantly reduce magnetic fields when compared to long-span design even though it is more compact than long-span design. Comparison of the magnetic field values from Chart III indicates essentially the same values. Therefore, short-span design should not be used solely to reduce magnetic fields.
 - PPL EU will continue to use long-span construction for 138/69 kV double-circuit lines and for single-circuit/future-double-circuit lines.
 - For single-circuit/future-double-circuit lines, PPL EU will continue to install two conductors on the top positions and one in the middle position as shown in Chart IV.
 - This arrangement minimizes magnetic fields as shown in Chart V by placing the three initial conductors higher on the structure, which increases the ground clearances, and by placing the conductors in a triangular configuration.

3. Compact design structures are not a low-cost alternative and should be used for magnetic field reduction only in special applications.

Chart VI illustrates the compact design structure.

- The compact design increases the initial installation costs by 79 percent when compared to the long-span design but reduces the magnetic field from 9 mG to 3 mG (about 67 percent) at the edge of the 100-foot-wide right of way as shown on Chart III.

4. Reverse phase new or rebuilt double-circuit transmission lines for all voltage levels.

- Reverse phasing was adopted by PPL EU in March 1991 for double-circuit 138/69 kV transmission lines and in April 1992 for all other double circuit transmission lines. Reverse phasing is shown in Chart VII. Reverse phasing will reduce the magnetic fields when the current flow on both circuits is in the same

direction. Calculated values contained here are based on balanced and equal phase currents on both circuits.

- Reverse phasing reduces the magnetic field of a double circuit 138 kV single pole transmission line from 29 mG to 9 mG (about 69 percent) at the edge of the 100-foot-wide right of way as shown on Chart III.
- Reverse phasing reduces the magnetic field of a double circuit 230 kV single pole transmission line from 49 mG to 16 mG (about 67 percent) at the edge of the 150-foot-wide right of way as shown on Chart VIII.
- Reverse phasing reduces the magnetic field of a double-circuit 500 kV single pole transmission line from 37 mG to 21 mG (about 43 percent) at the edge of the 200-foot-wide right of way as shown on Chart IX.
- When new or rebuilt double-circuit lines require tapping existing double-circuit lines, PPL EU will review the existing lines to determine if reverse phasing can be provided at low cost.
- Computer modeling is required to develop the optimum phasing and overall conductor arrangements for lines added to, or rebuilt in, multiple-line corridors.
 - Merely adding a reverse-phase double-circuit line to an existing transmission line corridor or reverse phasing a rebuilt line in the multiple-line corridor will not necessarily produce lower magnetic field levels at the edge of the corridor right of way.
 - The corridor must be computer modeled with all the lines, existing phase conductor locations and currents. Then, magnetic field calculations must be made varying the phase arrangements of the new or reconstructed line to determine the appropriate phasing arrangement.
 - Current flow direction on a line also must be considered. For example, a reverse-phased line should have the current flowing in the same direction on both circuits. If the current flow is in the opposite direction for one circuit, reverse phasing will not produce the lowest magnetic field and another phase arrangement that produces lower fields may need to be utilized.

5. Increase the minimum ground clearance for all new transmission lines.

138/69 kV Transmission Lines

- Increasing the minimum line design ground clearance from 25 feet to 30 feet may add up to about 5 percent to the installed cost of a new double-circuit single pole 138/69 kV line. For a given project, such cost may be substantially less, however. In fact, PPL EU frequently uses higher-than-minimum ground clearances due to such features as road crossings, line crossings and site-specific terrain. With long-span reverse-phase design, the magnetic field is reduced from 9 mG to 7 mG (about 22 percent) at the edge of a 100-foot-wide right of way as shown in Chart X.
 - In the actual design of transmission lines to include higher minimum ground clearances, there may be limited segments (such as highway crossings, severe slopes and transmission line crossing locations) where National Electrical Safety Code (NESC) minimum ground clearances may need to be used. The NESC minimum ground clearances are less than the increased ground clearance discussed previously.

230 kV Transmission Lines

- Increasing the minimum line design ground clearances from 27 feet to 32 feet may add up to about 5 percent to the cost of a single-circuit single-pole line (current standard). For a given project, such cost may be substantially less, however. In fact, PPL EU frequently uses higher-than-minimum ground clearances due to such features as road crossings, line crossings and site-specific terrain. By increasing the clearances, the magnetic field is reduced from 30 mG to 28 mG (about 7 percent) at the edge of a 150-foot-wide right of way.
- Increasing clearances from 27 feet to 32 feet could theoretically add up to about 2.8 percent to the cost of a double-circuit single-pole line (current standard) and reduce the magnetic field of a reverse-phase line from 16 mG to 15 mG (about 6 percent) at the edge of a 150-foot-wide right of way. Chart XI is a summary of this data.
- Studies are required for each new 230 kV line to determine optimum structure types, ground clearances, configurations and designs to reduce field levels. Such

studies could include analysis of reduction measures such as additional minimum ground clearances, increasing conductor tensions, using reduced phase spacing (a "Delta" configuration on a single-circuit line), installing the second circuit initially, and/or adding a second set of conductors that are reverse phased and operated in parallel with the first set (bundled/split phase).

500 kV Transmission Lines

- Increasing ground clearances from 33 feet to 53 feet may add up to about 4.5 percent to the cost of a single-circuit "H-frame" line (current standard). For a given project, such cost may be substantially less, however. In fact, PPL EU frequently uses higher-than-minimum ground clearances due to such features as road crossings, line crossings and site-specific terrain. By increasing the clearances, the magnetic field is reduced from 42 mG to 35 mG (about 17 percent) at the edge of a 200-foot-wide right of way.
- Increasing ground clearances from 33 feet to 53 feet could theoretically add up to 2.8 percent to the cost of a double-circuit "H-frame" line (current standard) and reduces the magnetic field of a reverse-phase line from 21 mG to 16 mG (about 24 percent) at the edge of a 200-foot-wide right of way. Chart XII is a summary of this data.
- Studies are required for each new 500 kV line to determine optimum structure types, ground clearances, configurations and designs to reduce field levels. Such studies could include analysis of reduction measures such as additional minimum ground clearances, increasing conductor tensions, using reduced-phase spacing (a "Delta" configuration on a single circuit line), installing the second circuit initially, and/or adding a second set of conductors that are reverse phased and operated in parallel with the first set (bundled/split phase).

RECONDUCTORING OR ADDING ADDITIONAL CIRCUITS TO EXISTING TRANSMISSION LINES

When reconductoring or adding additional circuits to existing transmission lines, PPL EU will evaluate low-cost or no-cost options for magnetic field management on a case-by-case basis.

When reconductoring existing transmission lines or adding additional circuits, low-cost alternatives may not exist; however, the following steps will be taken:

- For a single-circuit line, the use of a Delta arrangement or other modifications on the existing structure, with reduced-phase spacing, will be evaluated.
- For double-circuit lines, application of reverse phasing may reduce the magnetic field under the line and within the right of way and will be evaluated.
- For single- and double-circuit lines, evaluate using higher conductor tensions that can increase the minimum line design ground clearance.

DISTRIBUTION LINES

At the 12 kV distribution level, new main three-phase lines will continue to be constructed with five feet of additional ground clearance.

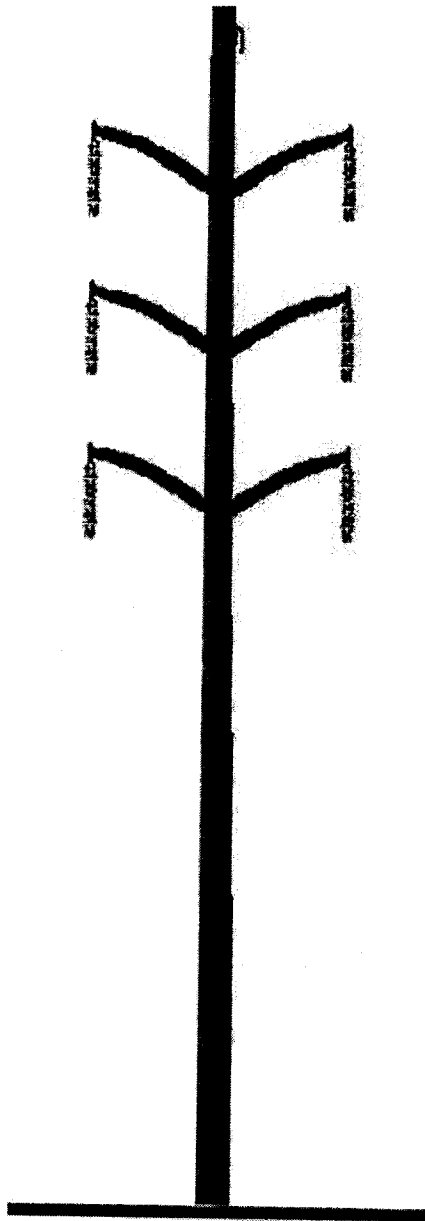
- Main lines are the most heavily loaded sections of a distribution line and therefore have the highest magnetic fields associated with them.
- Increasing the ground clearance by five feet reduces the magnetic field under the line from 14 mG to 11 mG using the standard eight-foot crossarm design. These values are based on increasing pole heights from 45 feet to 50 feet and a typical operating current of 300 amps per phase.
- Chart XIII is a summary of this data. Increasing ground clearance by five feet could theoretically add about 5 percent to the cost of a typical distribution line.

UNDERGROUND TRANSMISSION LINES

Underground transmission lines are required due to environmental or land use factors or restrictions on available clearances, PPL EU will evaluate options for magnetic field management techniques on a case-by-case basis.

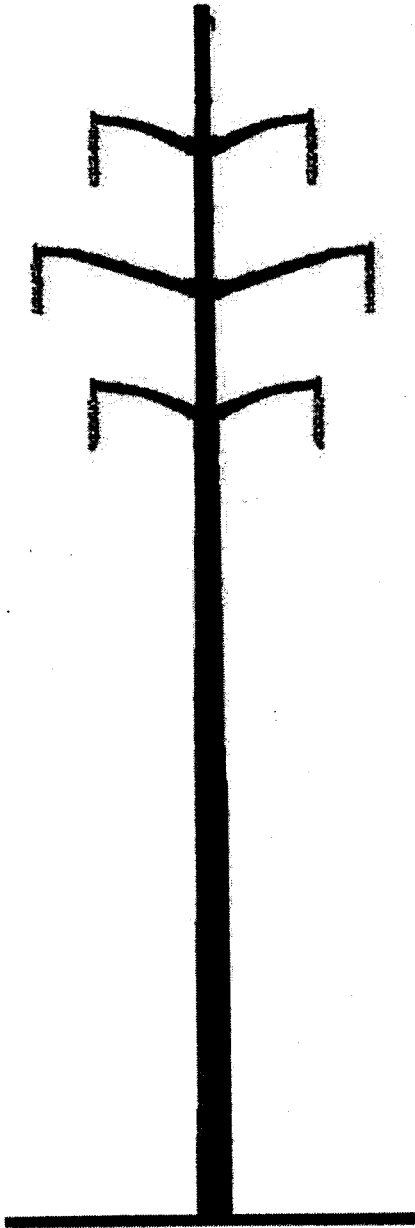
- The phase arrangement that produces the lowest field will be determined.
- The depth of burial of the line will be determined considering the cost of excavation and the location of other buried utilities in the area.
- The use of steel pipe ferromagnetic shielding that reduces magnetic fields will be evaluated.

Short-Span Construction



- **More compact design**
- **Should not be used solely to reduce magnetic fields**
- **Typical conductor data:**
 - 1 3/8" HS steel overhead ground wire - 7.3 feet sag
 - 6-556.5 KCMIL 24/7 ACSR power conductors - (PARAKEET) 10.0 feet sag
 - Average span - 400 feet

Long-Span Construction Remains PPL EU 138 kV Standard



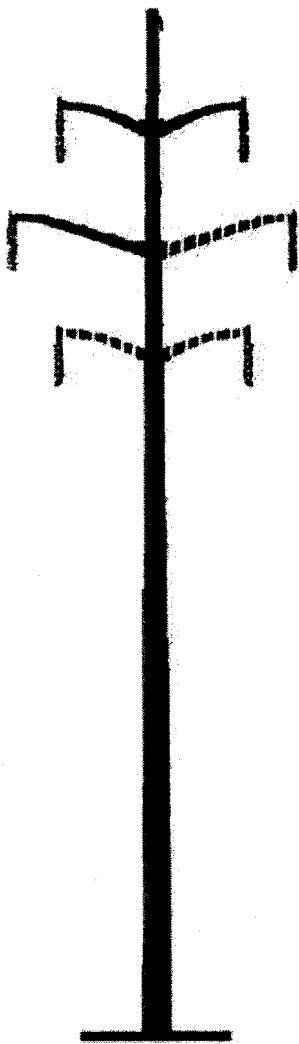
- Lower cost alternative
- Reduces magnetic fields due to higher structures
- Typical conductor data:
 - 1 3/8" HS steel overhead ground wire - 17.3 feet sag
 - 6-556.5 KCMIL 24/7 ACSR power conductors - (PARAKEET) 23.0 feet sag
 - Average span - 600 feet

**138/69 kV REVERSE-PHASE TRANSMISSION LINES
CALCULATED MAGNETIC FIELDS AT 400 AMPERES**

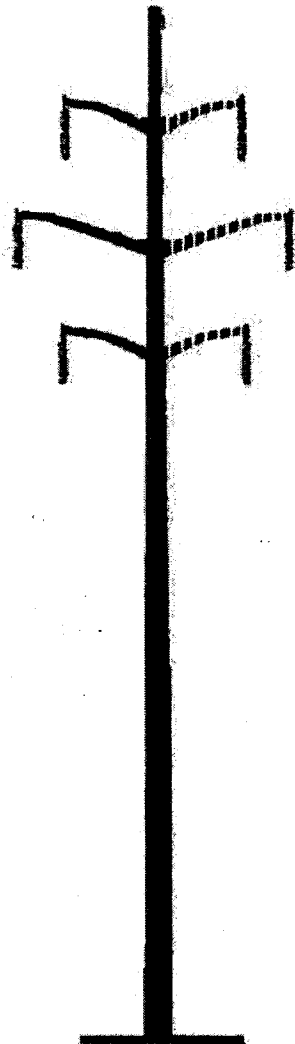
TYPE CONSTRUCTION	MAGNETIC FIELD IN MILLIGAUSS AT THE EDGE OF THE RIGHT OF WAY
SHORT SPAN (CHART I)	30
SHORT SPAN (REVERSE PHASE)	8
LONG SPAN (CHART II)	29
LONG SPAN (REVERSE PHASE)	9
COMPACT (CHART VI)	14
COMPACT (REVERSE PHASE)	3

The edge of right of way is 50 feet from the line centerline.
 The 400 ampere phase current is balanced between phases.
 Calculations are based on a minimum ground clearance of 25 feet.
 LONG SPAN, SHORT SPAN and COMPACT are double-circuit lines.

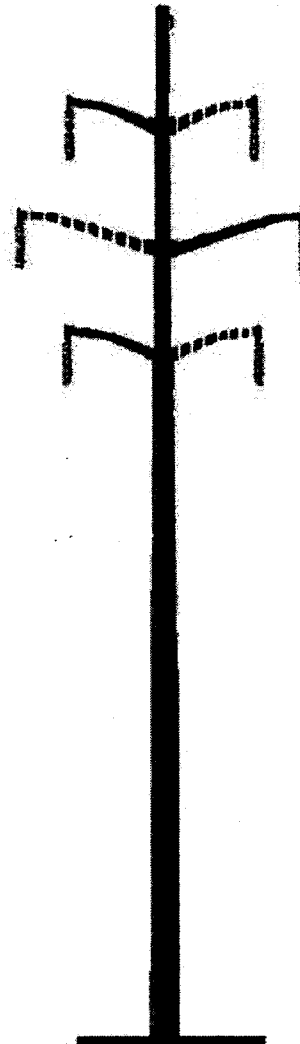
Typical Single-Circuit Structure Designs



Top/Middle



Vertical



Top/Middle/Bottom

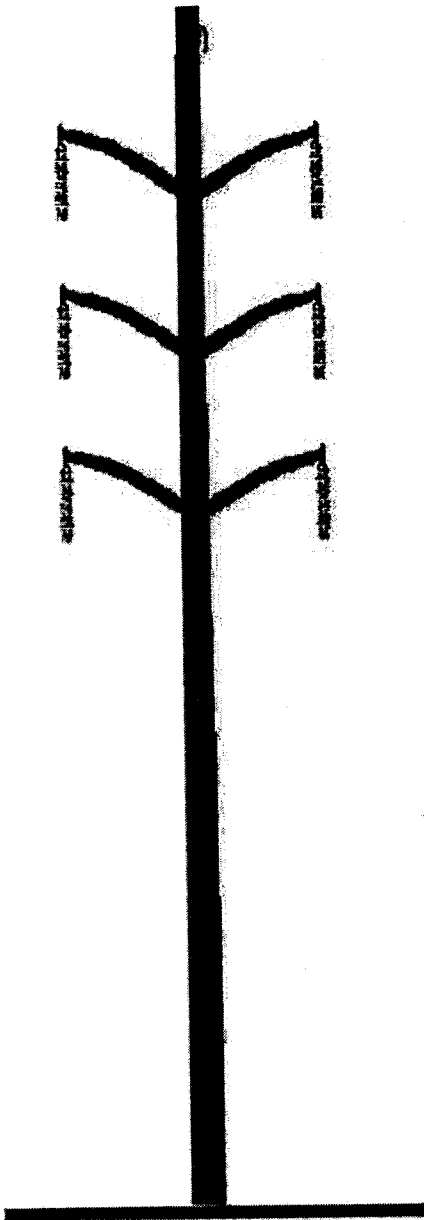
——— initial single circuit
- - - - - future second circuit

**138/69 kV SINGLE CIRCUIT TRANSMISSION LINES
CALCULATED MAGNETIC FIELDS AT 400 AMPERES**

TYPE CONSTRUCTION	MAGNETIC FIELD IN MILLIGAUSS AT THE EDGE OF THE RIGHT OF WAY
TOP/MIDDLE/BOTTOM	20
VERTICAL	17
TOP/MIDDLE	12

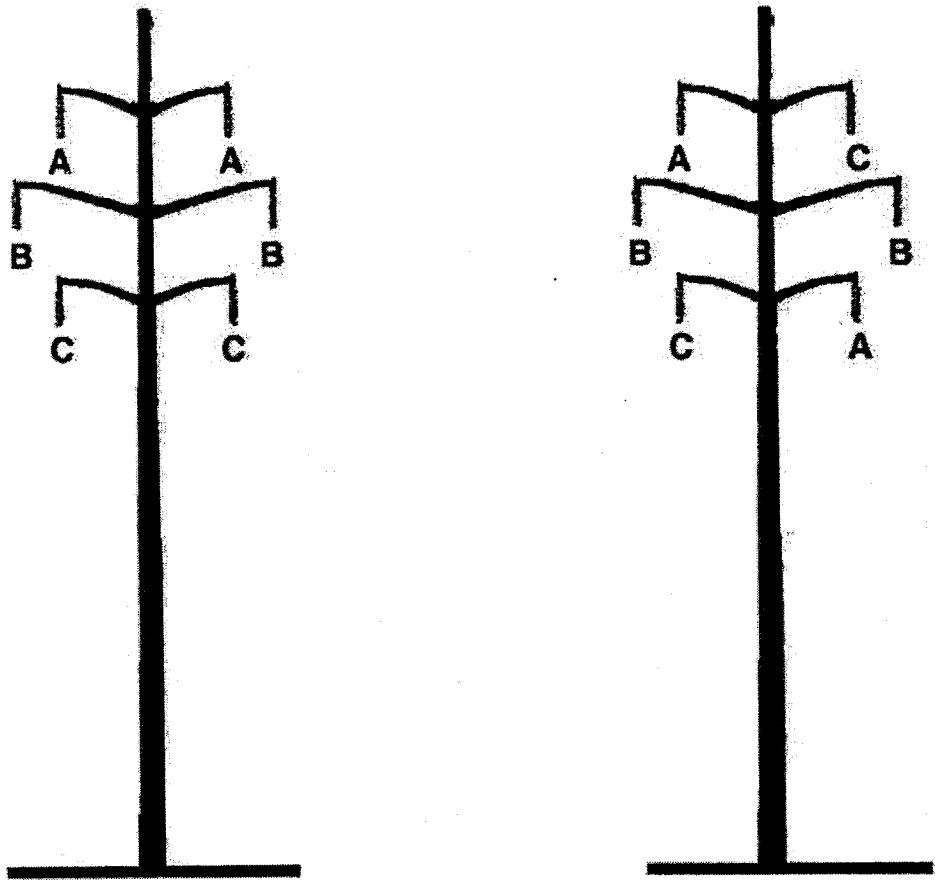
The edge of right of way is 50 feet from the line centerline.
 The 400 ampere phase current is balanced between phases.
 Calculations are based on a minimum ground clearance of 25 feet.

Compact Design Structure



- **Minimize magnetic fields due to compact design**
- **Not a low-cost alternative**
- **Typical conductor data:**
 - 1 3/8" HS steel overhead ground wire - 9.0 feet sag
 - 6-556.5 KCMIL 24/7 ACSR power conductors - (PARAKEET) 9.0 feet sag
 - Average span - 300 feet

Reverse Phasing of Double-Circuit Transmission Lines



From: → → → → To:

Reverse phasing also can be one of the following phase arrangements:

A	B		B	A		B	C		C	A		C	B
C	C	or	C	C	or	A	A	or	B	B	or	A	A
B	A		A	B		C	B		A	C		B	C

**230 kV REVERSE-PHASE TRANSMISSION LINES
CALCULATED MAGNETIC FIELDS AT 800 AMPERES**

TYPE CONSTRUCTION	MAGNETIC FIELD IN MILLIGAUSS AT THE EDGE OF THE RIGHT OF WAY
DOUBLE CIRCUIT POLE	49
DOUBLE CIRCUIT POLE (REVERSE-PHASE)	16

The edge of right of way is 75 feet from the line centerline.
The 800 ampere phase current is balanced between phases.
Calculations are based on a minimum ground clearance of 27 feet.

**500 kV REVERSE-PHASE TRANSMISSION LINES
CALCULATED MAGNETIC FIELDS AT 1100 AMPERES**

TYPE CONSTRUCTION	MAGNETIC FIELD IN MILLIGAUSS AT THE EDGE OF THE RIGHT OF WAY
DOUBLE CIRCUIT POLE	37
DOUBLE CIRCUIT POLE (REVERSE PHASE)	21

The edge of right of way is 100 feet from the line centerline.
The 1,100 ampere phase current is balanced between phases.
Calculations are based on a minimum ground clearance of 33 feet.

**INCREASED 138/69 kV MINIMUM GROUND CLEARANCE
CALCULATED MAGNETIC FIELDS AT 400 AMPERES**

TYPE CONSTRUCTION	MINIMUM GROUND CLEARANCE FEET	MAGNETIC FIELD IN MILLIGAUSS AT THE EDGE OF THE RIGHT OF WAY
SINGLE CIRCUIT TOP/MIDDLE	25	12
SINGLE CIRCUIT TOP/MIDDLE	30	10
LONG SPAN	25	29
LONG SPAN	30	26
LONG SPAN (REVERSE PHASE)	25	9
LONG SPAN (REVERSE PHASE)	30	7

The edge of right of way is 50 feet from the line centerline.
The 400 ampere phase current is balanced between phases.

**INCREASED 230 KV MINIMUM GROUND CLEARANCE
CALCULATED MAGNETIC FIELDS AT 800 AMPERES**

TYPE CONSTRUCTION	MINIMUM GROUND CLEARANCE FEET	MAGNETIC FIELD IN MILLIGAUSS AT THE EDGE OF THE RIGHT OF WAY
SINGLE CIRCUIT TOP/MIDDLE	27	30
SINGLE CIRCUIT TOP/MIDDLE	32	28
DOUBLE CIRCUIT POLE	27	49
DOUBLE CIRCUIT POLE	32	46
DOUBLE CIRCUIT POLE (REVERSE PHASE)	27	16
DOUBLE CIRCUIT POLE (REVERSE PHASE)	32	15

The edge of right of way is 75 feet from the line centerline.
The 800 ampere phase current is balanced between phases.

**INCREASED 500 kV MINIMUM GROUND CLEARANCE
CALCULATED MAGNETIC FIELDS AT 1,100 AMPERES**

TYPE CONSTRUCTION	MINIMUM GROUND CLEARANCE FEET	MAGNETIC FIELD IN MILLIGAUSS AT THE EDGE OF THE RIGHT OF WAY
SINGLE CIRCUIT "H" STRUCTURE	33	42
SINGLE CIRCUIT "H" STRUCTURE	53	35
DOUBLE CIRCUIT POLE	33	37
DOUBLE CIRCUIT POLE	53	31
DOUBLE CIRCUIT POLE (REVERSE PHASE)	33	21
DOUBLE CIRCUIT POLE (REVERSE PHASE)	53	16

The edge of right of way is 100 feet from the line centerline.
The 1,100 ampere phase current is balanced between phases.

**12 kV DISTRIBUTION LINES
CALCULATED MAGNETIC FIELDS AT 300 AMPERES**

TYPE CONSTRUCTION	POLE HEIGHT FEET	MAGNETIC FIELD IN MILLIGAUSS*	
		AT CENTERLINE	AT 30 FEET FROM CENTERLINE
STANDARD CROSSARM	45	14	7
STANDARD CROSSARM	50	11	6

* Field level under the line at mid-span based on 300 amps, balanced loading, one meter above ground level.

Attachment 6

ATTACHMENT "6"
ALLENTOWN-SIEGFRIED #1 & #2 138 kV LINE
AND EAST ALLENTOWN #1 & #2 138 kV TAP REBUILD
LIST OF OWNERS OF PROPERTY WITHIN THE RIGHT-OF-WAY

Property Identification Number
(as shown on Aerial Exhibit)

Owner of Property and Mailing Address

1	William E & Robin Carmody 410 Allentown Dr. Allentown, PA 18109
2	City of Allentown 435 W Hamilton Street Allentown, PA 18101
3	Tiger Den Partners II, LLC C/O JG Petrucci Co., Inc 171 Rt 173 Suite 201 Ashbury, NJ 08802
4	Agere Systems, Inc C/O James Reyes Rm 12C-156 1110 American Parkway NE Allentown, PA 18109
5	Tiger Den Partners II, LLC C/O JG Petrucci Co., Inc 171 Rt 173 Suite 201 Ashbury, NJ 08802

Attachment 7

ATTACHMENT "7"

ALLENTOWN-SIEGFRIED #1 & #2 138 kV LINE

AND EAST ALLENTOWN #1 & #2 138 kV TAP REBUILD

**LIST OF INVOLVED GOVERNMENTAL AGENCIES, MUNICIPALITIES AND
OTHER PUBLIC ENTITIES**

Pennsylvania Historical and Museum Commission
Bureau for Historic Preservation
Commonwealth Keystone Building, Second Floor
400 North Street
Harrisburg, Pennsylvania 17120-0053
Attn: Mr. Douglas C. McLearn, Chief

Pennsylvania Department of Transportation
Commonwealth Keystone Building
400 North Street, 8th Floor
Harrisburg, Pennsylvania 17120
Attn: The Honorable Allen D. Beihler, P.E.,
Secretary

Department of Environmental Protection
P.O. Box 2063
Market Street Office Building
Harrisburg, Pennsylvania 17105-2063
Attn: Office of Field Operations

Lehigh County Commissioners
17 S. Seventh Street
Allentown, PA 18101
Attn: Mr. Dean N. Browning, Chairman

Lehigh Valley Planning Commission
961 Marcon Boulevard, Suite 310
Allentown, PA 18103
Attn: Steven L. Glickman, Chairman

City of Allentown
Office of the Mayor
435 Hamilton Street
Allentown, PA 18101
Attn: Mr. Ed Pawlowski, Mayor

City of Allentown, City Council
435 Hamilton Street
Allentown, PA 18101
Attn: Michael D'Amore, President

City of Allentown, Planning Commission
435 Hamilton Street
Allentown, PA 18101
Attn: Mr. Michael C. Hefele, Director of
Planning